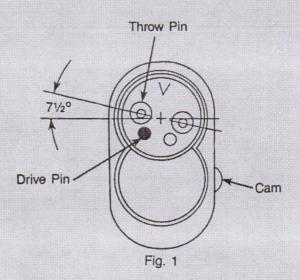
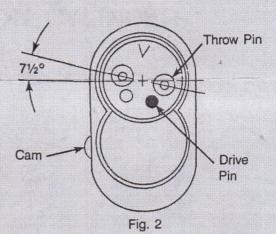
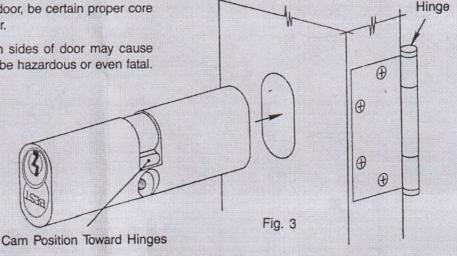
## INSTALLATION INSTRUCTIONS FOR BEST DOUBLED KEYED UNION CYLINDER

- 1. Prepare Door Refer to lock manufacturers' specifications.
- 2. Prepare Cylinder.
  - A. Looking into figure "8" hole, identify throw plug with drive pin on left side and "v" mark at top (Fig. 1).
  - B. Rotate throw pins with mortise tool ED211 or screwdriver until they are 7/1/2 degrees from horizontal position (Fig. 1).
  - C. Install core.
  - D. Turn cylinder around and identify throw plug with drive pin on right side and "v" mark at top (Fig. 2).
  - E. Rotate throw pins with mortise tool ED211 or screwdriver until they are 7-1/2 degrees from horizontal position (Fig. 2).
  - F. Install core.
- Install complete cylinder assembly with cores into lockset with <u>cam</u> positioned <u>toward</u> door hinges (Fig. 3). Tighten cylinder set screw.
- 4. With door open, check operation of lockset. Caution: If keying is different for inside and outside of door, be certain proper core is installed in proper side of cylinder.

ATTENTION: Locksets that secure both sides of door may cause delay during emergency exit and could be hazardous or even fatal.









BEST LOCK CORPORATION

**INDIANAPOLIS, INDIANA 46250**