

417 / F18

INSTALLATION INSTRUCTIONS FOR BEST KEY x TURN KNOB UNION CYLINDER

1. Prepare Door — Refer to lock manufacturers' specifications
2. Prepare Cylinder:
 - A. Position Throw Plug

- (1) Position cylinder with turn knob facing away and at top (Fig. 1). Looking into "figure 8" hole, identify throw plug with drive pin on left side and "v" mark at top.
- (2) Rotate throw pins fully clockwise with mortise tool ED211 or screwdriver. Then, rotate throw pins counter-clockwise about 2/3 turn until they are 7-1/2 degrees from horizontal position (Fig. 1) Cam must be positioned on right side of housing.

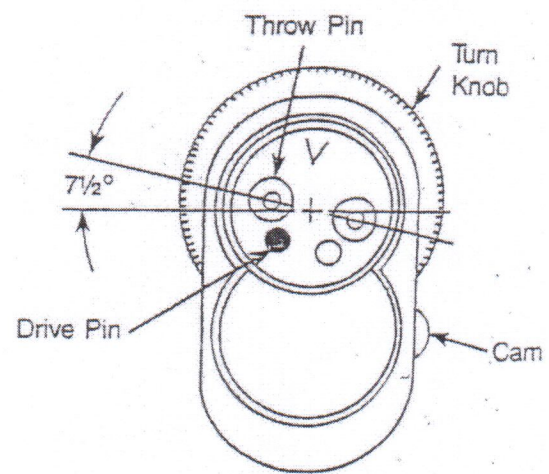


Fig. 1

B. Install core.

3. Install Cylinder.
 - A. Right Hand Door: Be certain lock deadbolt is in retracted position before inserting cylinder (cam toward hinges). Tighten cylinder screw.
 - B. Left Hand Door: Be certain lock deadbolt is in extended position before inserting cylinder (cam toward deadbolt). Tighten cylinder screw (Fig.2).

4. With door open, check operation of lockset.
5. Instructions also apply to 8EH8 cylinder assemblies.

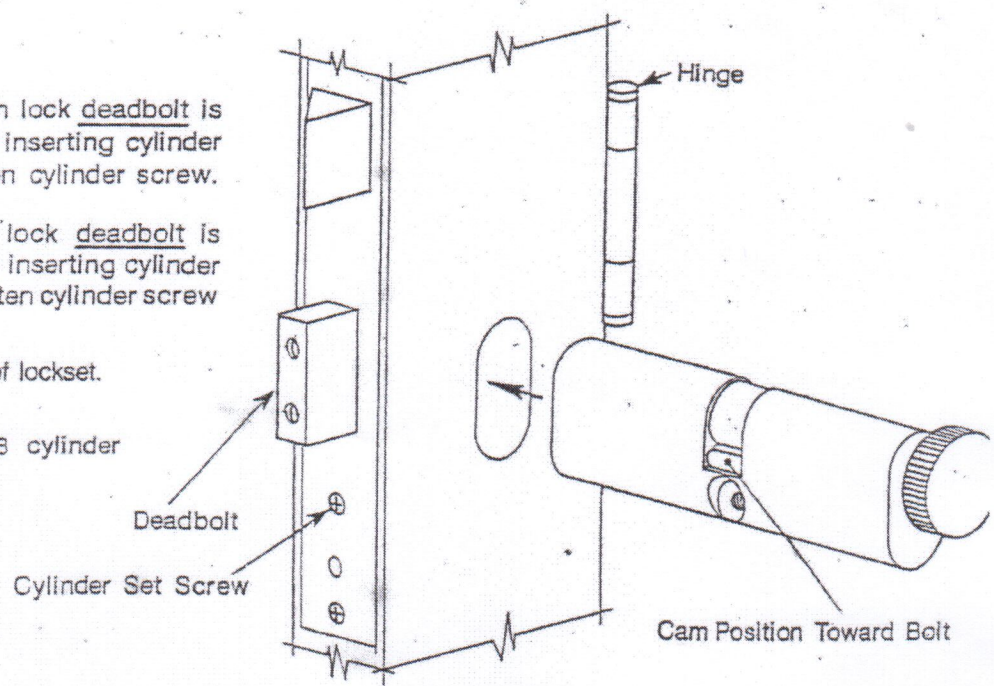


Fig. 2
(LH Illustrated)

Patents: 4424693, 4386510, D290085,
 4444034, 3603123, 4244093,
 4655063, 4843852, 4195504.
 Other patents pending.



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